

MANUFACTURER'S CERTIFICATION
SCHEDULE 40 PVC PIPE
And
SCHEDULE 80 PVC PIPE

This is to certify that the products herein referred to and manufactured by Texas United Pipe, Inc., meet or exceed the requirements of the pertinent standards and regulating agencies as indicated:

MATERIALS -

PVC materials used in Schedule 40 and Schedule 80 pipe manufactured by Texas United Pipe, Inc., comply with the ASTM Standard D-1784 and are a Type I Grade I compound. The raw material has only additives that are approved by NSF International for potable water use to the Standards 14/61 for Material Testing requirements.

PIPE -

Physical dimensions and tolerances of Schedule 40 and Schedule 80 pipe, manufactured by Texas United Pipe, Inc., meets the requirements of one or more of the following ASTM Standards D-1785 and/or D-2665 and NSF International Standards 14/61 for Physical Testing requirements to ASTM standards.

MARKING -

Schedule 40 and Schedule 80 pipe, manufactured by Texas United Pipe, Inc., is marked as prescribed in ASTM Standard D-1785 i.e., nominal pipe size, type of plastic material, schedule size, pressure rating, ASTM Specification designation number, manufacturer's name and code and the NSF International seal.

MADE IN THE USA

**MANUFACTURER'S CERTIFICATION
SDR 21 AND SDR 26
GASKET JOINTS and SOLVENT WELD PIPE**

This is to certify that the products herein referred to and manufactured by Texas United Pipe, Inc., meet or exceed the requirements of the pertinent standards and regulating agencies as indicated:

MATERIALS -

PVC materials used in SDR 21 and SDR 26 pipe, manufactured by Texas United Pipe, Inc., comply with ASTM Standard D-1784 and are approved by NSF International for potable water use to the Standards 14/61 for Material Testing requirements. Pipe is made from a virgin PVC compound with a cell classification of 12454-B; the established hydrostatic-design-basis (HDB) rating is 4,000 psi at 73.4 F. (23 C). The Standard Thermoplastic Pipe Material Designation Code is PVC 1120.

PIPE -

Physical dimensions and tolerances SDR 21 and SDR 26 Gasket and Solvent Weld pipe, manufactured by Texas United Pipe, Inc., are within the requirements of ASTM Standard D-2241 and NSF International Standards 14/61 for Physical Testing requirements to ASTM standards. White is the standard color.

GASKETS AND LUBRICANTS -

Rieber Gaskets and Lubricants are compatible with the plastic material in Texas United Pipe, Inc., pipe and in combination with them will not adversely affect the potable qualities of the water. All Texas United Pipe, Inc., rieber gaskets in bell-end pipe are factory installed and have a steel reinforcing ring. (Locked-in)

MARKING -

SDR 21 and SDR 26 pipe, are marked as prescribed in ASTM Standard D-2241 i.e. Nominal pipe size, type of plastic pipe material, pipe dimension ratio, pressure rating, ASTM specification designation number, manufacturers' name and code, and the NSF International seal for potable water.

IN-PLANT TESTING - Per ASTM D-2241:

1. Pipe shall be homogeneous throughout and free from visible cracks, holes, foreign inclusions, and other defects.
2. Wall Thickness, Outside Diameter, and Ovality Method: ASTM D-2122.
3. QUICK BURST - Method ASTM D-1599.
4. IMPACT - Method ASTM D-2444.
5. EXTRUSION QUALITY - ASTM D-2152.

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MANUFACTURER'S CERTIFICATION
SCH 40 WELL CASING PIPE
AND
SDR 26, SDR 21 AND SDR 17 WELL CASING PIPE

This is to certify that the products herein referred to and manufactured by Texas United Pipe, Inc., meet or exceed the requirements of the pertinent standards and regulating agencies as indicated:

MATERIALS -

PVC materials used in Schedule 40, SDR 26, SDR 21 and SDR 17 Well Casing pipe manufactured by Texas United, Inc., comply with the ASTM Standard D-1784 and are a Type I Grade I compound. The raw material has only additives that are approved by NSF International for potable water use to the Standards 14/61 for Material Testing requirements.

PIPE -

Physical dimensions and tolerances of Schedule 40, SDR 26, SDR 21 and SDR 17 Well Casing pipe, manufactured by Texas United Pipe, Inc., meets the requirements of one or more of the following ASTM Standards F-480 and/or D-2241 or D-1785 and NSF International Standards 14/61 for Physical Testing requirements to ASTM standards.

MARKING -

Schedule 40, SDR 26, SDR 21 or SDR 17 Well Casing pipe, manufactured by Texas United Pipe, Inc., is marked as prescribed in ASTM Standard F-480 i.e., nominal well casing pipe size, type of plastic well casing material, pressure rating, ASTM Specification designation number, the wording-Well Casing-followed by the impact classification, manufacturer's name and code and the NSF International seal for potable water use.

MADE IN THE USA

**MANUFACTURER'S CERTIFICATION
SDR 35 AND SDR 26 SEWER PIPE
GASKET JOINTS AND SOLVENT WELL PIPE**

This is to certify that the products herein referred to and manufactured by Texas United Pipe, Inc., meet or exceed the requirements of the pertinent standards and regulating agencies as indicated:

Materials -

PVC materials used in SDR 35 Sewer pipe manufactured by Texas United Pipe, Inc., comply with the ASTM Standard D-1784 and are a Type I Grade I compound. The raw material has only additives that are approved by NSF International to Standard 61 for Material Testing requirements.

PIPE -

Physical dimensions and tolerances of SDR 35 Sewer Pipe manufactured by Texas United Pipe, Inc., meets the requirements of the ASTM Standard D-3034 and NSF International Standard 61.

MARKING -

SDR 35 and SDR 26 Sewer Pipe, manufactured by Texas United Pipe, Inc., is marked as prescribed in ASTM Standard D-3034 i.e., nominal pipe size, type of plastic material, ASTM specification designation number, SDR 35 or SDR 26 PVC Sewer Pipe, manufacturer's name and code.

MADE IN THE USA

MANUFACTURER'S CERTIFICATION
S&D SEWER PIPE

This is to certify that the products herein referred to and manufactured by Texas United Pipe, Inc., meet or exceed the requirements of the pertinent standards and regulating agencies as indicated:

Materials -

PVC materials used in S&D Sewer pipe manufactured by Texas United Pipe, Inc., comply with the ASTM Standard D-1784 and are a Type I Grade I compound. The raw material has only additives that are approved by NSF International to Standard 61 for Material Testing requirements.

PIPE -

Physical dimensions and tolerances of S&D Sewer pipe, manufactured by Texas United Pipe, Inc., meets the requirements of the ASTM Standard D-2729 and NSF International Standard 61.

MARKING -

S&D Sewer Pipe, manufactured by Texas United Pipe, Inc., is marked as prescribed in ASTM Standard D-2729 i.e., nominal pipe size, type of plastic material, PVC Sewer Pipe, ASTM Specification designation number, manufacturers, name and code.

MADE IN THE USA